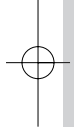


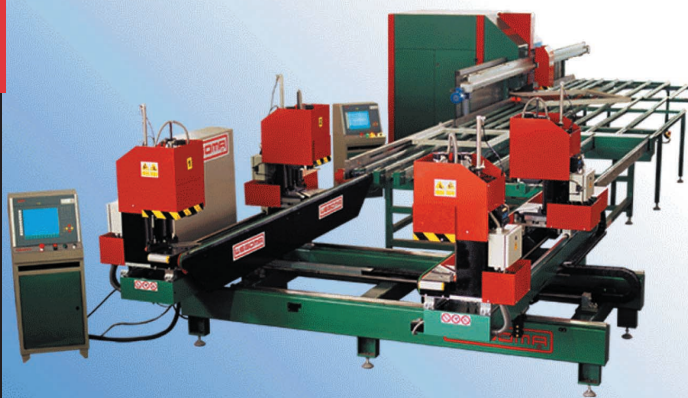
WPACNC2

FULLY AUTOMATIC CNC-CONTROLLED CORNER CLEANING MACHINE



FEATURES

- For rapid, high quality machining of welding beads on internal and external corners and on the visible surfaces of welded plastic windows.
- Automatic feeding in and positioning of workpiece.
- Knifing welding beads in top and bottom internal corners.
- Grooving off welding beads on top and bottom visible surfaces.
- Milling external corner and boring gasket grooves.



WPACNC2 Shown integrated in fully automatic horizontal welding / cleaning line

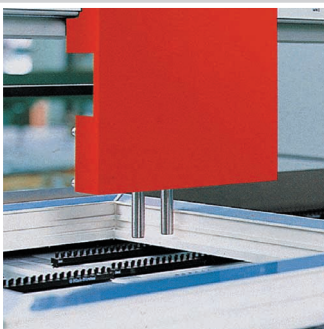
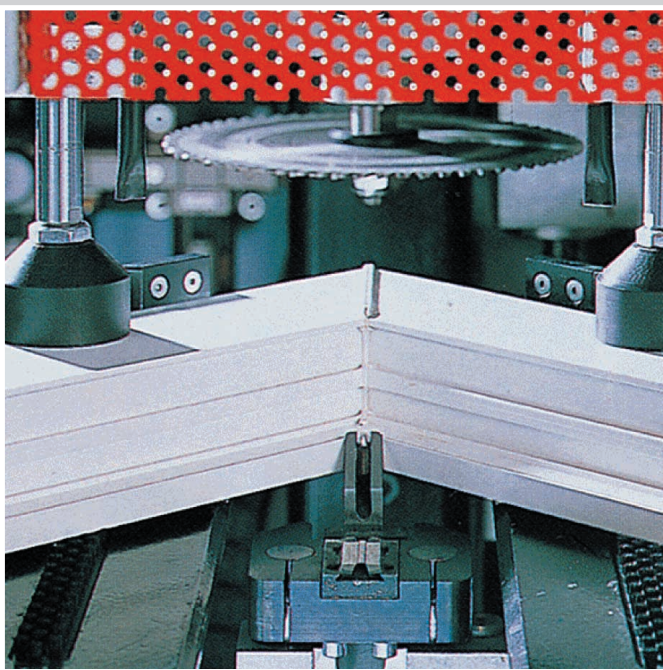
Sophisticated CNC Control system for customised solutions

- No restrictions on number of profile machining programs
- Automatic precise profile recognition (WEGOMA-patent) as standard equipment
- All machining units are freely programmable
- Profile programming options as follows
 - Teach-in process
 - Profile listing
 - From profile drawing



WPACNC2

FULLY AUTOMATIC CNC-CONTROLLED CORNER CLEANING



TECHNICAL DATA

Measurement	2225x1310x2050
Weight	1200kg
Power supply	230/400V,3PH,50Hz N PE
Power output	6000W
Compressed air supply	6-8bar
Air consumption	270L/min
Max. Profile width (manual)	160mm
Max. Profile height (in line)	120mm
Min. Profile height (manual)	25mm
Min. Profile height (in line)	35mm
Min. Profile size (manual)	350x350mm
Min. Profile size (in line)	450x450mm
Max. Profile size (manual)	no limitation
Max. Profile size (in line)	2100x24000mm

WEGOMA reserve the right for any technical change.

FEATURES

- Machining radii and angles in external corner.
- Machining radii and angles in internal corner (option)
- Sophisticated CNC control system for customised solutions.
- The CNC controlled external contour milling blade can replace any profile related corner milling cutter, even in relation to external radii and angles.
- Complete with flat knives for woodgrain. (Optional switching knives)
- Two-axis numerically controlled automatic corner cleaner with freely programmable PC screen control.
- Controlled by industry PC C3320 with TwinCAT, Windows software, 12 inch TFT screen, 12 function keys, 10 PLC keys and access from the front

Optional Accessories:

- Turning station
- Automatic switching of groove / flat knives
- Data transfer from welding machine
- Networking

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